

通标标准技术服务(上海)有限公司

SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

直角扣件检测报告

Test Report of Double Coupler

委托单位: 安徽豪鼎金属制品有限公司

CUSTOMER NAME: ANHUI HAODING METAL PRODUCT LIMITED COMPANY

客户地址: 中国安徽省来安县汭河经济开发区高新路 32 号

ADDRESS: NO.32 GAOXIN ROAD, CHAHE ECONOMIC DEVELOPMENT ZONE, LAI' AN, ANHUI PROVINCE, CHINA

生产厂家: 安徽豪鼎金属制品有限公司

MANUFACTURER: ANHUI HAODING METAL PRODUCT LIMITED COMPANY

样品名称: 直角扣件

Sample Name: Double Coupler

委托编号 Application No: W20240147

样品编号 Sample number: W20240151

材质 Material: /

规格 Specification: 48.3mm

测试方法: GB/T 15831-2023 钢管脚手架扣件 Steel tube scaffold coupler

检测日期 Testing Date: 2024-08-09~2024-08-12

报告日期 Issued Date: 2024-08-13

备 注: 除另有特别说明外, 此报告结果仅对测试样品负责

Remark: Unless otherwise stated the results shown in this test report refer only to the sample(s) tested

Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755)83071443, or email: CN.Doccheck@sgs.com



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测试结果 Test result:

| 序号 No. | 测试项目 Test item | 测试方法 Test method | 结果 Test result | 结论 Conclusion |
|--------|----------------------------|---------------------------|----------------|---------------|
| 1 | 抗滑 Slipping resistance | GB/T 15831-2023 & 6.7.1.1 | 见结果 See Result | 符合 Pass |
| 2 | 抗破坏 Failure force | GB/T 15831-2023 & 6.7.1.2 | 见结果 See Result | 符合 Pass |
| 3 | 扭转刚度 Torsional performance | GB/T 15831-2023 & 6.7.1.3 | 见结果 See Result | 符合 Pass |

备注：详细测试数据见附录 A。

Note: Please see Annex A for details of test results.

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附录 A 详细测试数据
Annex A Details of test results

1. 测试项目 Test item: 抗滑 Slipping resistance

测试方法: GB/T 15831-2023 第 6.7.1.1 节

Test method: GB/T 15831-2023 Clause 6.7.1.1

测试条件 Test condition:

试样 Specimen: 直角扣件 Double coupler, 8pcs

测试结果 Test result:

| 测试项目 Test item | 测试结果 Test result | GB/T 15831-2023 表 1 要求 Test Requirement of table 1 in GB/T 15831 | 结论 Conclusion |
|------------------------|---|---|------------------|
| 抗滑 Slipping resistance | P=7.0kN 时, $\Delta_1 \leq 7.00\text{mm}$ P=10.0kN 时, $\Delta_2 \leq 0.50\text{mm}$ | P=7.0kN 时, $\Delta_1 \leq 7.00\text{mm}$ P=10.0kN 时, $\Delta_2 \leq 0.50\text{mm}$ | 符合 Pass |

备注:

- 测试用钢管规格 Tube in test: $\Phi 48.3\text{mm} \times 3.5\text{mm}$ (壁厚 wall thickness)
- 详细测试数据见附录 A. See details in the Annex A.

附录 A 详细测试数据 Annex A Details of test results

| 样品编号 Sample NO. | 圆弧面 A Arc surface A | | 圆弧面 B Arc surface B | |
|--------------------|--------------------------|---------------------------|--------------------------|---------------------------|
| | Δ_1 (mm, P=7.0kN) | Δ_2 (mm, P=10.0kN) | Δ_1 (mm, P=7.0kN) | Δ_2 (mm, P=10.0kN) |
| 1 | 1.08 | 0.07 | 0.76 | 0.11 |
| 2 | 0.78 | 0.06 | 0.96 | 0.07 |
| 3 | 0.65 | 0.09 | 0.88 | 0.13 |
| 4 | 0.79 | 0.14 | 0.64 | 0.08 |
| 5 | 1.43 | 0.06 | 1.25 | 0.07 |
| 6 | 1.07 | 0.08 | 0.71 | 0.02 |

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| | | | | |
|---|------|------|------|------|
| 7 | 0.69 | 0.08 | 0.85 | 0.09 |
| 8 | 0.74 | 0.11 | 0.79 | 0.13 |

2. 测试项目 Test item: 抗破坏 Failure force

测试方法: GB/T 15831-2023 第 6.7.1.2 节

Test method: GB/T 15831-2023 Clause 6.7.1.2

测试条件 Test condition:

试样 Specimen: 直角扣件 Double coupler, 8pcs

测试结果 Test result:

| 测试项目 Test item | 测试结果 Test result | GB/T 15831-2023 表 1 要求 Test Requirement of table 1 in GB /T 15831 | 结论 Conclusion |
|----------------------|--|---|------------------|
| 抗破坏 Failure force | P=25.0kN 时, 各部位未破坏 P=25.0kN,No damage | P=25.0kN 时, 各部位不应有破坏 P=25.0kN,No damage | 符合 Pass |

备注:

1. 测试用钢管规格 Tube in test: $\Phi 48.3\text{mm} \times 3.5\text{mm}$ (壁厚 wall thickness)
2. 详细测试数据见附录 B. See details in the Annex B

附录 B 详细测试数据 Annex B: Details of test results

| 样品编号 Sample No. | 样品状态 Sample status (P=25.0kN) |
|-----------------|-------------------------------|
| 9 | 未破坏 No damage |
| 10 | 未破坏 No damage |
| 11 | 未破坏 No damage |
| 12 | 未破坏 No damage |
| 13 | 未破坏 No damage |
| 14 | 未破坏 No damage |
| 15 | 未破坏 No damage |
| 16 | 未破坏 No damage |

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3. 测试项目 Test item: 扭转刚度 Torsional performance

测试方法: GB/T 15831-2023 第 6.7.1.3 节

Test method: GB/T 15831-2023 Clause 6.7.1.3

测试条件 Test condition:

试样 Specimen: 直角扣件 Double coupler, 8pcs

测试结果 Test result:

| 测试项目 Test item | 测试结果 Test result | GB/T 15831-2023 表 1 要求 Test Requirement of table 1 in GB /T 15831 | 结论 Conclusion |
|-------------------------------|---|---|------------------|
| 扭转刚度 Torsional performance | 扭力矩为 900 N·m 时, $f > 70.0\text{mm}$ Moment=900 Nm, $f > 70.0\text{mm}$ | 扭力矩为 900 N·m 时, $f \leq 70.0\text{mm}$ Moment=900 Nm, $f \leq 70.0\text{mm}$ | 符合 Pass |

备注:

1. 测试用钢管规格 Tube in test: $\Phi 48.3\text{mm} \times 3.5\text{mm}$ (壁厚 wall thickness)
2. 详细测试数据见附录 C。See details in the Annex C.

附录 C 详细测试数据 Annex C: Details of test results

| 样品编 号 Sample No. | f (mm) | | | | | | | | |
|---------------------------|------------|--------|--------|--------|--------|--------|--------|--------|--------|
| | 100N· m | 200N·m | 300N·m | 400N·m | 500N·m | 600N·m | 700N·m | 800N·m | 900N·m |
| 17 | 3.81 | 6.29 | 12.59 | 20.16 | 29.62 | 37.95 | 48.41 | 56.91 | 65.66 |
| 18 | 4.17 | 9.57 | 16.74 | 26.35 | 33.07 | 41.68 | 48.54 | 55.86 | 62.72 |
| 19 | 3.87 | 12.86 | 22.12 | 30.78 | 38.43 | 45.57 | 52.86 | 60.47 | 69.57 |
| 20 | 2.17 | 8.23 | 16.60 | 25.29 | 32.06 | 40.76 | 47.86 | 55.75 | 63.91 |
| 21 | 2.51 | 10.45 | 16.93 | 25.56 | 32.36 | 39.59 | 47.91 | 55.85 | 63.41 |
| 22 | 1.85 | 8.46 | 17.64 | 26.55 | 35.73 | 42.53 | 50.62 | 58.33 | 65.54 |

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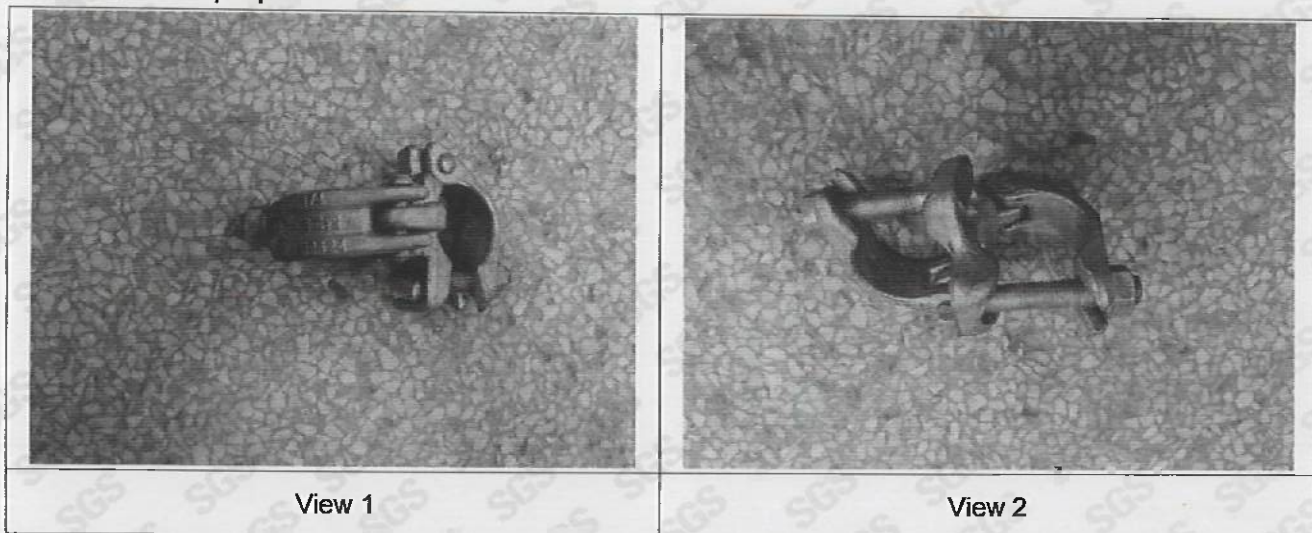
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| | | | | | | | | | |
|----|------|------|-------|-------|-------|-------|-------|-------|-------|
| 23 | 1.48 | 6.11 | 15.60 | 25.69 | 34.60 | 43.37 | 50.78 | 58.53 | 65.88 |
| 24 | 2.42 | 7.28 | 12.76 | 19.88 | 27.27 | 34.67 | 42.32 | 49.26 | 57.16 |

样品照片 Sample photos:



***** End of report *****

检测单位 (盖章)

Test institute (stamp):

批准

Approved By:

审核

Check By:

检测

Test By:

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